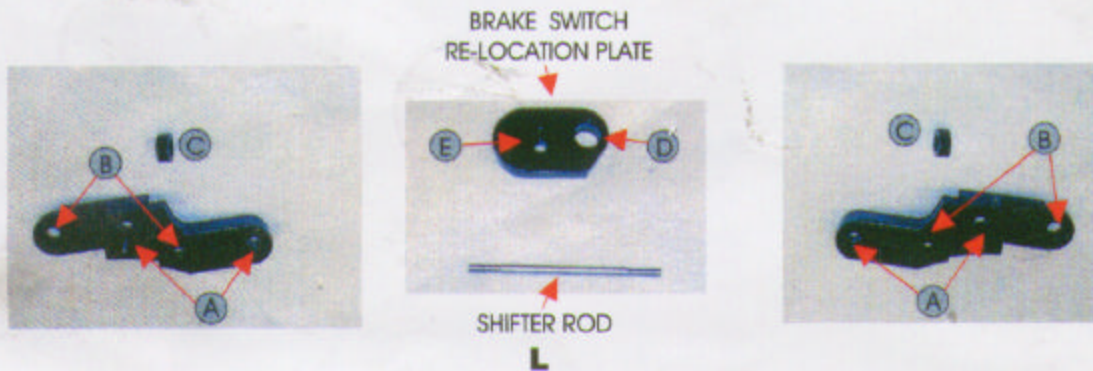




SUZUKI INTRUDER VOLUSIA 2002



stamp indicates left hand thread

- A - Bolt Holes for Frame Mount
- B - Bolt Holes for Shifter/Foot Peg Assembly
- C - Bushing (10mm goes between plate and Frame)

- D-HOLE FOR BRAKE SWITCH
- E- BOLT TO STOCK BRAKE SWITCH MOUNT

- A - Bolt Holes for Frame Mount
- B - Bolt Holes for Brake Pedal Assembly
- C - Bushing (8mm goes between plate and Frame)

SHIFTER SIDE

REMOVAL:

Remove Shifter Rod From Linkages.
Remove Shifter/Foot Peg Assembly from Frame Mount.

INSTALLATION:

Install New Mounting Plate to Frame,
Note :A 10mm Bushing Goes Between New Plate and Frame on The Front Mount
FRONT BOLT 10mm X 1.25 X 40mm
REAR BOLT 10mm X 1.25 X 30mm
Install Shifter/Foot Peg Assembly Using:
FRONT BOLT 10mm X 1.25 X 30mm + lock nut
REAR BOLT 10mm X 1.25 X 40mm + lock nut
Install New Shifter Rod Using Stock Lock Nuts From The Stock Rod.

BRAKE SIDE

REMOVAL:

Remove Brake Pedal from Splined Shaft.
Remove Brake Pedal Assembly from Frame Mount .Remove Brake switch Assembly

INSTALLATION:

Install New Mounting Plate to Frame,
Note :A 8mm Bushing Goes Between New Plate and Frame on The Front Mount.
FRONT BOLT 10mm X 1.25 X 40mm
REAR BOLT 10mm X 1.25 X 30mm
Install Brake Pedal Assembly Using:
FRONT BOLT 10mm X 1.25 X 30mm + lock nut
REAR BOLT 10mm X 1.25 X 40mm + lock nut
Install Brake Pedal on the Splined Shaft
Index Dot should be at Approx: 9 O'clock
Use relocating plate to mount brake switch using 3/8 X 3/4 + washer + 3/8 lock nut

Brake switch re-locating plate:

Use 3/8 x 3/4.bolt + washer + lock nut
mount plate to existing bracket
re-install brake switch then adjust