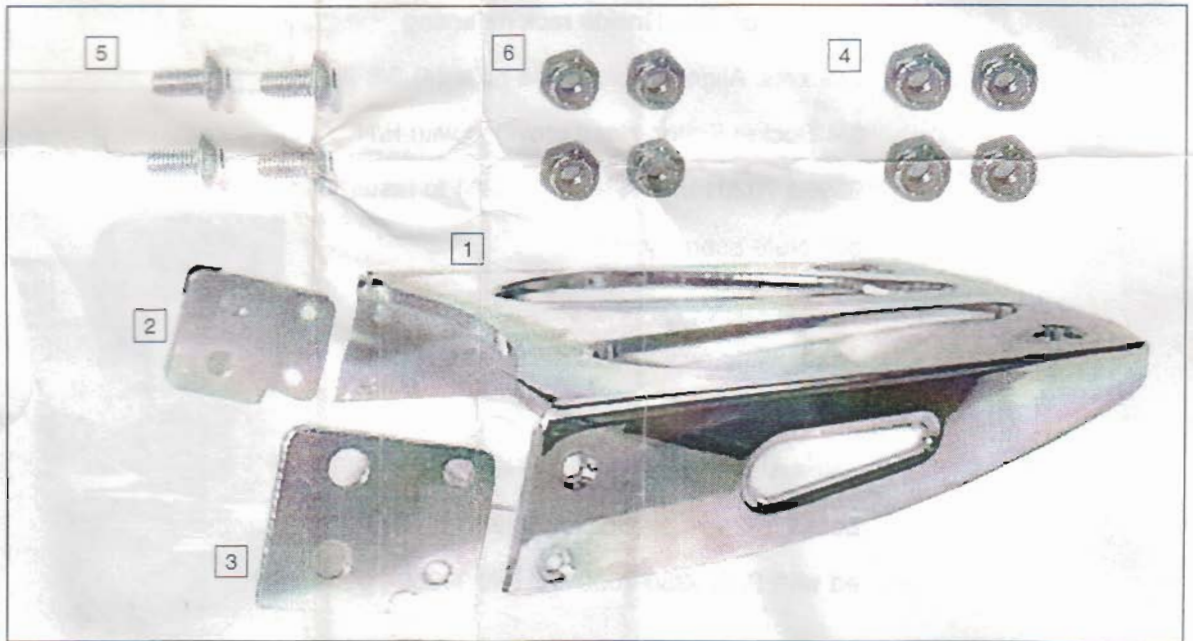


Description: **Billet Rack** Part Number: **99950-70203**  
 Applications: **VZ800 / VL 1500 97-98** Installation Time: **.25 HRS**

**NOTE:** Requires Mounting Kit 99950-70201 or 99950-70204 To Install

Ref.	Description	QTY
1.	Billet Rack	1
2.	Rack Mount Bracket ( R )	1
3.	Rack Mount Bracket ( L )	1
4.	3/8 - 24 Hex Nylock Nuts (Use with rack assembly only.)	4
5.	1/4 - 28 x 1/2 Socket Button Head	4
6.	1/4 - 28 Hex Nylock Nuts	4

## Contents



## Tools Required

Tools Description
5/32 Allen Socket
7/32 Allen Socket
Torque Wrench
Ratchet



## Important

- WARNING**
- CAUTION**
- NOTE**

Please read this manual and follow its instructions carefully. To emphasize special information, the symbol and the words **WARNING**, **CAUTION** and **NOTE** have special meanings. Pay special attention to the messages highlighted by these signal words:

**NOTE:** Indicates special information to make maintenance easier or instructions clearer.

### **WARNING**

Indicates potential hazard that could result in death or injury.

### **CAUTION**

Indicates potential hazard that could result in vehicle damage.

NOTE: Requires Mounting Kit 99950-70201 or 99950-70204 To Install

## Installation

1. Assemble (2) and (3) brackets to the (1) rack using (5) 1/4-28 x1/2 Socket Bottom Head and (6) 1/4 - 28 Hex Nylock Nut.

**NOTE:** When the brackets are assembled the bend must face inwards.

See figure 1.

2. Assembling rack to side plates with backrest. Position backrest inside rack mounting brackets. Align all holes. Use bolts (4) 3/8-24 x 3/4" Socket Bottom Head provided with P/N 99950-70201 or P/N 99950-70204 to fasten the complete assembly.

3. Assembling rack to side plates only. Position rack assembly inside side plates. Align all holes. Use nuts (4) 3/8 - 24 Hex Nylock with bolts 3/8-24 x 3/4" Socket Bottom Head provided with P/N99950-70201 or P/N 99950-70204.

4. Tighten bolts 3/8-24 x 3/4" Socket Bottom Head to 4ft-lb and bolts (5) 1/4-28 x1/2 Socket Bottom Head to 3ft-lb.

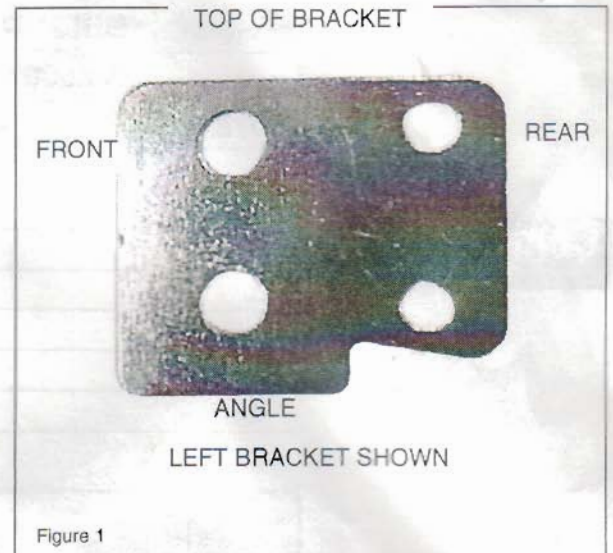


Figure 1



Figure 2

### WARNING

- MAXIMUM LOAD 5 LBS.