

## INSTALLATION INSTRUCTIONS

Description: **Hiway Bar w/Fold-up Footpeg - Deluxe**Part Number: **W/ Holey Pegs 278**Application: **Suzuki VL800-LC "Volusia" 2001 - 2004****W/ Designer Pegs 2278****W/ O-Ring Pegs 3278****W/ Alligator Pegs 4278****Hiway Bars are designed to fit with the stock exhaust system and may not fit with aftermarket systems.**

CONTENTS	Ref.	Description	Qty.	Ref.	Description	Qty.	Ref.	TOOLS REQUIRED
	1.	Hiway Bar Bracket	2	6.	1 X 3/4 Spacer	1	1.	3/8 Drive Metric Socket Set
	2.	Footpeg	2	7.	1/4 - 20 X 1 1/4" Hex Bolt	2	2.	3 inch Extension
	3.	10mm X 170mm Hex Bolt	1	8.	1/4 Flat Washer	2	3.	7/16 Socket
	4.	10mm Hex Nut	1	9.	1/4 - 20 Hex Nut	2	4.	7/16 Combination Wrench
	5.	10mm AN Washer	2					

MC Enterprises accessories are designed to fit the stock motorcycle as it was originally manufactured and, with a few exceptions, to be compatible with other MC accessories. Compatibility with other brands of accessories cannot be assured.

**IMPORTANT** Please read and follow these instructions carefully. To emphasize information, the symbols and the words

**WARNING** **WARNING** and **CAUTION** have special meanings.

**CAUTION** Pay close attention to the messages highlighted by these signal words.

**NOTE:** **NOTE:** Indicates special information to make maintenance easier or the instructions clearer.

**PREPARATION  
PRIOR TO  
INSTALLATION**

Be sure you read and understand the instructions completely before starting installation to avoid possible injury to yourself or damage to the motorcycle and/or accessory. **Notice to the Dealer:** The instructions contain important information for future reference and should be given to the customer.

**WARNING AVOID PERSONAL INJURY INSTALL ON COLD ENGINE.**

**INSTALLATION  
INSTRUCTIONS**

1. PLACE THE HIWAY BARS UP TO THE BIKE TO FAMILIARIZE YOURSELF WITH THE MOUNTING LOCATION OF ALL THE COMPONENTS AND THEIR ATTACHMENT POINTS.

**NOTE:** THE HIWAY BARS SHOULD ANGLE TO THE FRONT OF THE BIKE WITH THE FOOT PEGS LOCATED SLIGHTLY FORWARD OF THE FRAME DOWN TUBES.

2. START ON THE LEFT BY FIRST REMOVING THE 10mm MOTOR MOUNT BOLT.

**NOTE:** THE RIGHT MOUNTING BRACKET HAS THE LARGER TAB.

3. PLACE THE HIWAY BAR INTO POSITION. INSERT THE NEW 10mm X 170MM HEX BOLT WITH THE 10mm AN FLAT WASHER UNDER THE HEAD, FIRST THROUGH THE HIWAY BAR THEN THE NEW 1 X 3/4" SPACER AND THROUGH THE MOTOR MOUNT.

**SEE ILLUSTRATION**

4. ON THE RIGHT SIDE, INSTALL THE HIWAY BAR ON TO THE PROTRUDING END OF THE 10mm X 70mm BOLT.

5. INSTALL ANOTHER NEW 10mm AN FLAT WASHER AND SECURE WITH THE NEW 10mm HEX NUT.

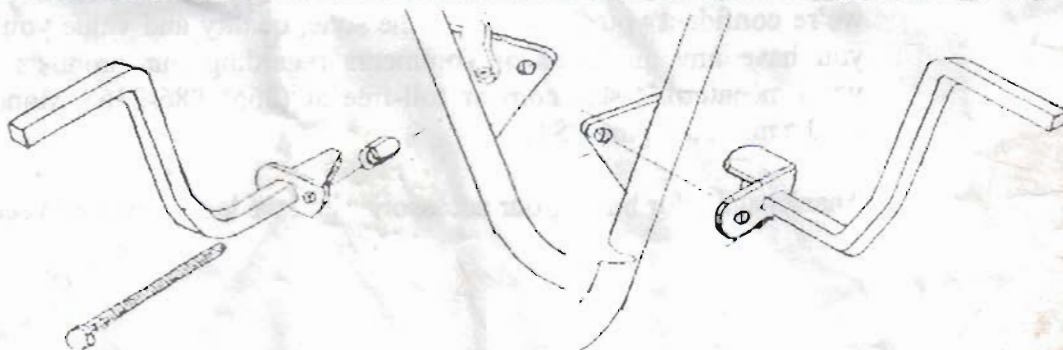
6. CHECK ALIGNMENT AND TIGHTEN ALL FASTENERS.

7. INSTALL THE FOOT PEGS WITH THE NEW 1/4-20 X 1 1/4 HEX BOLTS AND THE NEW 1/4 - 20 NYLOCK NUTS.

**NOTE:** TIGHTEN THE FOOTPEGS SO THEY FOLD UP WITH SOME RESISTANCE, THEY SHOULD BE TIGHT ENOUGH TO KEEP THEM FROM RATTLING WHEN NOT IN USE.

8. WE RECOMMEND THE USE OF A THREAD SEALANT SUCH AS VIBRA-TITE ON ALL FASTENERS.

**NOTE:** CHECK THE TIGHTNESS OF ALL FASTENERS AFTER 50 MILES (80 KILOMETERS) AND DURING EACH PERIODIC MAINTENANCE THERE AFTER. LOOSE FASTENERS CAN IMPAIR THE STABILITY OF THE MOTORCYCLE.



For additional MC Enterprises accessories for your bike visit us on the web at [www.mcenterprisesusa.com](http://www.mcenterprisesusa.com)  
MC Enterprises - 460 South Lombard St. Oxnard, CA 93030 (866) 886-2368

## MC Enterprises Limited Warranty

Thank you for choosing MC Enterprises products for your motorcycle. They are proudly made in the U.S.A. of the finest raw material available and carefully crafted to provide years of service. MC Enterprises warrants all its accessories against defects in materials and workmanship for a period of one year from date of purchase from an authorized distributor/dealer. This warranty applies to the original purchaser and is not transferable.

Any product to be evaluated for a possible defect must be delivered to MC Enterprises at the owners expense and accompanied by a copy of the purchase receipt, or other acceptable proof of purchase. A Return Authorization number must first be obtained by calling our customer service department, toll-free at (866) 886-2368 Monday through Thursday, 6:30 a.m. - 5:00 p.m. PST. Items returned to us without a Return Authorization number visible on the outside of the package may be refused and returned to you at your expense.

If a returned item is determined to be defective in material and/or workmanship within the first year of ownership, it will be repaired or replaced at the discretion of MC Enterprises, and returned to the customer at our expense. Any item returned for evaluation and found NOT to be defective under the terms of our warranty, will be returned to the customer at their expense. In either event, you will be notified of our decision.

**The installation of any accessory may change the original characteristics of your motorcycle (i.e. weight distribution, ground clearance, etc.) and should be carefully considered.**

MC Enterprises shall not be held responsible for incidental damage or any associated costs resulting from the use, installation or removal of our products, inconvenience or loss of use of the accessory or vehicle on which it is installed or intended, customer negligence, carelessness or any other circumstance beyond our control. The customer agrees to this by installing or having our accessories installed.

MC Enterprises has been building custom motorcycle accessories for over 30 years and we're confident you'll appreciate the style, quality and value you've just invested in. If you have any questions or comments regarding our products, you can reach us at [www.mcenterprisesusa.com](http://www.mcenterprisesusa.com) or toll-free at (866) 886-2368 Monday through Thursday 6:30 a.m. - 5:00 p.m. PST.

Thanks again for buying our accessories and we look forward to seeing you on the road.