

Items Supplied >

- 1 – Front Exhaust Assembly
- 1 – Rear Exhaust Assembly
- 1 – Front Heat Shield w/Clamps
- 1 – Rear Heat Shield w/Clamps
- 2 – M8 Nuts
- 2 – Washers

Application(s) >

SUZUKI VOLUSIA 800 01-04
SUZUKI C50 '05

Instruction Manual >

3167SC/3267

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PRIOR TO INSTALLATION, MAKE SURE YOUR STOCK HEADPIPE GASKETS ARE IN GOOD SHAPE. IF YOU HAVE ANY DOUBTS AS TO THEIR CONDITION, REPLACE THEM.

1. Remove the stock exhaust system. Set the stock muffler mounting bolts aside for future reassembly.
2. Install the front exhaust assembly by snugging the exhaust pipe to the engine using the stock hardware but **DO NOT TIGHTEN**.
3. Install the stock M8 bolt through the bracket on the front exhaust assembly, the front hole in the stock muffler bracket, supplied washer and into the supplied M8 nut but **DO NOT TIGHTEN**.
4. Install the rear exhaust assembly by snugging the exhaust pipe to the engine using the stock hardware but **DO NOT TIGHTEN**.
5. Install the stock M8 bolt through the bracket on the rear exhaust assembly, the rear hole in the stock muffler bracket, supplied washer and into the supplied M8 nut but **DO NOT TIGHTEN**.
6. Unscrew the four hose clamps and feed the tail end of the clamp through the clips on the inside of the heat shields. The screw end of the hose clamp should be accessible for tightening but not visible when the heat shields are mounted to the pipes.
7. Place the heat shields onto the exhaust assemblies making sure to butt the heatshield up to the mufflers. Snug the heat shield clamps but **DO NOT TIGHTEN**.
8. Make sure the system is properly aligned and mufflers are parallel. Tighten the stock flange bolts then the exhaust assembly mounting bolts.
9. Make sure all hardware is tight before starting your motorcycle.

IMPORTANT: For Volusia 800 models it is recommended that you re-jet your bike with a Cobra Jet Kit, part # 92-3267.

For C50 models It is recommended that you install a Cobra Fi2000 Digital Fuel Processor with your Cobra exhaust system (part# 92-0826). Cobra is not responsible for the performance of any other fuel management system used with Cobra exhaust systems.

Before starting engine remove all fingerprints from chrome with a wax or chrome polish. Failure to do so can cause discoloration. Due to fluctuations in carburetor settings, timing, etc., Cobra Engineering does not warrant against chrome discoloration.

*** Cobra recommends you always wear a helmet while riding. Please never operate your motorcycle while under the influence of alcohol and/or drugs. Enjoy the new look of your motorcycle and please ride safely.**