

# BIG BIKE PARTS™

## INSTALLATION INSTRUCTIONS

ROUND HANDLEBAR RISERS  
PART NO. 55-133

HONDA VTX 1300 & 1800  
RETRO'S, VALKYRIE  
& SUZUKI VL800 VOLUSIA

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### TOOLS NEEDED:

2MM ALLEN WRENCH	6MM ALLEN WRENCH
5MM ALLEN WRENCH	19MM ALLEN WRENCH

### INSTALLATION:

**NOTE: IT IS RECOMMENDED TO USE TWO PEOPLE WHEN INSTALLING THIS PART AND TO PROTECT THE GAS TANK WITH A TOWEL OR MECHANICS APRON. THE HANDLEBARS BECOME LOOSE AND CAUTION MUST BE TAKEN SO THAT NO DAMAGE IS DONE TO THE TANK.**

1. REMOVE THE OEM POST RISER CLAMPS BY FIRST REMOVING THE PLUGS IN THE ALLEN HEAD SCREWS ON THE TOP OF THE CLAMP.
2. USING 19MM WRENCH LOOSEN (DO NOT REMOVE AT THIS TIME) THE OEM HANDLEBAR RISER BOLTS ON THE UNDERSIDE OF THE TOP FORK TREE.
3. USING A 6MM ALLEN WRENCH LOOSEN AND REMOVE THE FOUR ALLEN HEAD SCREWS AND THE TOPS OF THE CLAMPS.
4. AFTER REMOVING THE TOP CLAMPS AND SCREWS SET THE BARS ONTO THE TOWEL PROTECTING THE TANK.
5. NOW REMOVE THE BOLTS THAT WERE LOOSENED IN STEP #2.
6. INSTALL THE NEW POST RISERS. USING THE M12 X 1.25 X 45MM LONG BOLT PROVIDED. **NOTE:** WHEN INSTALLING ON A SUZUKI VOLUSIA VL800 USE ONLY ONE OEM FLAT WASHER ON THE BOTTOM OF THE TRIPLE TREE AND THE OEM RUBBER WASHER ON THE TOP OF THE TRIPLE TREE. YOU DO NOT NEED TO USE ALL THE OEM WASHERS THAT ARE ON THE OEM RISERS.
7. PLACE THE HANDLEBARS ON THE NEW RISERS AND PLACE THE NEW CLAMP TOPS ON TOP AND TIGHTEN DOWN USING 6MM ALLEN HEAD SCREWS PROVIDED (WHEN TIGHTENING DOWN ALTERNATE BETWEEN THE TWO SCREWS ON EACH CLAMP. IF ONE IS TIGHTENED DOWN ALL THE WAY THEN THE CLAMP WILL BIND.) USE THE NEW ROUNDED CAP TO FINISH OFF THE TOP OF THE NEW RISERS.

**NOTE: WHEN TIGHTENING THE POST RISER TOP CLAMPS:**

1. CENTER THE HANDLEBARS.
2. ADJUST THE GRIP HEIGHT.